



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5955

Job Sheet 167648



Part No: D5955

Job Qty: 2 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/3/17

Job Tracking No:

Created By: Victoria Michaud-Febrille

Due Date: 11/5/17

Description:

Type: SOLD

Ship Via:

DWG Rev. B ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/4/17	11/4/17	0.00	0.00	Start Up Machining		<i>SBZ 17/11/12</i>
100	CNC Vertical Machining	2 pcs	11/4/17	11/4/17	0.32	5.56	HAAS 1		<i>SBZ 17/11/12</i>
110	QC	2 pcs	11/4/17	11/4/17	0.00	0.00	QC1		<i>SBZ 17/11/12</i>
120	QC	2 pcs	11/4/17	11/4/17	0.00	0.00	QC8		<i>17-11-14</i>
130	HandFinish	2 pcs	11/4/17	11/4/17	0.00	0.17	HandFinish1		<i>2017-11-15 JSL</i>
140	Powdercoat	2 pcs	11/5/17	11/5/17	0.00	0.09	Powdercoat1		<i>17/11/15</i>
150	QC	2 pcs	11/5/17	11/5/17	0.00	0.00	QC3		<i>NOV 16 2017</i>
160	Packaging	2 pcs	11/5/17	11/5/17	0.00	0.00	Packaging3	<i>51399</i>	<i>17/11/16</i>
170	QC21-SA	2 Ea	11/5/17	11/5/17	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio D5955, Ensure Batch Number is entered

Descriptions: 110 - Inspect on CMM as per folio CMMA018

140 - START TIME: *10:15* OUT: *3:20* FINISH: *10:45*
11/18/17

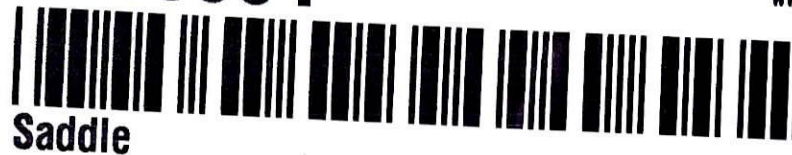
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6101-013	2	12	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S008964



Saddle

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PART NO: D5955
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/11/17
Job No: 167648

DART AEROSPACE LTD		Work Order: 167648
Description: Outer Aft Saddle		Part Number: D5955
Inspection Dwg: D5955	Rev: B	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.438	0.443		.438	.438				
B	1.745	1.755		1.750	1.750				
C	5.245	5.255		5.250	5.250				
D	6.995	7.005		7.000	7.000				
E	5.240	5.260		5.250	5.250				
F	4.745	4.755		4.750	4.750				
G	0.315	0.322		.316	.316				
H	1.522	1.532		1.525	1.525				
I	3.048	3.058		3.053	3.053				
J	4.575	4.585		4.580	4.580				
K	0.315	0.322		.316	.316				
L	0.495	0.505		.500	.500				
M	0.490	0.510		.500	.502				
N	1.865	1.885		1.880	1.880				
O	7.990	8.010		8.000	8.000				
P	2.240	2.260		2.255	2.254				
Q	0.307	0.312		.311	.310				
R	0.760	0.765		.760	.760				
S	0.490	0.510		.502	.502				
T	1.625	1.645		1.628	1.630				
U	2.000	2.020		2.002	2.002				
V	0.023	0.043		.033	.033				
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
Accept/Reject									

Measured by: SBL	Audited by: AF
Date: 17/11/12	Date: 17-11-14

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF	
C	06.11.20	Added dimension V	KJ/JLM	
D	06.12.06	Dimensions L,N,P revised	KJ/EC	
E	07.06.15	Dimension G revised	KJ/JLM	
F	08.04.21	Dimension E revised	KJ/DD	
G	08.08.05	Dimension K revised	KJ/DD	